



8153

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	NOT SOLD SEPARATE, Cylinder B	1	(Order Long Block (863814A 1)	4
2	19	34270	EXPANSION PLUG, (1.625 Diam	2		4
3	19	34271	EXPANSION PLUG, (2.00)	1		4
4	19	37531	PLUG	1		4
5	19	34488	PLUG, Expansion	1		4
6	22	34487	PLUG, (.375-18 x .42), Pipe	2		4
7	17	35465	PIN, Dowel (.312), Dowel	2		4
8	23	35168	BEARING, Pilot	1		4
9	23	43293T	BEARING SET, Camshaft	1		4
9	733	810852	PISTON/PIN	4	(Standard)	4
9	733	810853T	PISTON / PIN	AR	(.020 Oversize)	
10	39	17464	RING SET, Piston (Standard)	4	(Standard)	4
10	39	66217	RING, Piston	AR	(.020 Oversize)	
11	23	818469	BEARING SET	1	(Standard)	4
11	23	818470	BEARING SET	AR	(.001 USA)	
11	23	818471	BEARING SET	AR	(.010 USA)	
11	23	818472	BEARING SET	AR	(.020 USA)	
12		34543	VALVE, Oil Bypass	1		4
13	19	34272	PLUG, Core	2		4
14	22	860088	BUSHING	1		
15	22	806608A 1	PLUG KIT, Blue	1		
16	25	32509	O-RING, (.489 x .070)	1		
17		14239	RETAINER, Oil Seal	1		4
18	27	881715	GASKET	1		2,4
19	26	14240	OIL SEAL	1		2,4
20	10	810844	BOLT	2		4
21	17	14263	PIN, Dowel, Dowel	1		4
22	16	11989	STUD, (.312-18 x 1.6718)	2		4
23	11	810847	NUT, Oil Pan Stud	2		4
-		863814A 1	MARINE LONG BLOCK ENGINE	1		
-	27	810846A90	GASKET SET, Overhaul	1		
-	92	809825	RTV SILICONE, Metallic Blue	1		
-	92	34227 1	SEALING COMPOUND, (16 Ounce)	1		